



7600 Air-Dry VOC Clear

ACCELERO

Product Description

Accelero 7600 is a VOC compliant Air-Dry Clearcoat with premium finishing properties. It is recommended for high performance bodyshops focusing on efficiency, space utilization and cost reduction with no compromise on premium quality. It can be simply flattened and polished after 1 hour at application temperature.

It uses the existing L.E Hardeners (H820, H920) as other VOC clearcoats in the GENERAL range, providing a complete and compact offer.

Suitable Substrates

- “General” GenRock Basecoat.
- “General” Gen2 O Basecoat.

Product Application



100%	50%
7600	H820 FAST UHS HARDENER
	H920 SLOW UHS HARDENER



17 - 19 sec / DIN 4 mm / 20 °C (68 °F)
Potlife: 60 minutes at 20°C



HVLP 1.2 – 1.3 mm
2.0 – 2.2 bar inlet pressure



1 light + 1 full coat
No flash-off between coats
35 – 45 micron

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.



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Dust Free After

15 min @ 25 °C (77°F)
30 min @ 20 °C (68°F)

Touch Free After

20 min @ 25 °C (77°F)
45 min @ 20 °C (68°F)

Sandable and Polishable After

60 min @ 25 °C (77°F)
90 min @ 20 °C (68°F)

Important note: below 15°C, do not air-dry instead Low bake 5-10 minutes @ 60°C panel temperature



5 Minutes at 60°C (140 °F) Panel Temperature.



5-7 minutes, depending on color.

Substrate temperature 80°C-100°C (176°F to 212°F)

Important note: keep panel at greater than 80cm from IR unit, depending on repair film thickness.



Wear suitable protection

Product Characteristics

VOC(2004/42/EC):

VOC (2004/42/EC): 2004/42/EC IIB (d) (420)420. The EU limit value for this product (product category IIB. d) in ready to use form is max 420g/ltr. The VOC content of this product in ready for use form is max. 420 g/l.

Specific Gravity:

0.997 kg/cm³

Flash Point:

25°C (77 °F)

Solid Content:

Approximately 56 % by weight RFU

Coverage:

7-8 m²/l at 35–45-micron film thickness (theoretical)

SDS:

Refer to the Safety Data Sheet

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