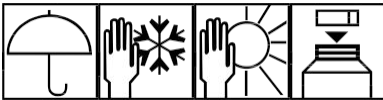
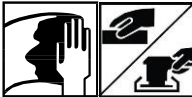
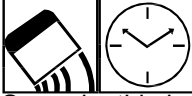


# TECHNICAL DATA SHEET

Rage Ultra

10134

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|                               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
|-------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>DESCRIPTION &amp; USE:</b> | <p><b>Rage® Ultra</b> is the world's best sanding body filler. Its unparalleled sanding qualities are a result of the patent pending EcoResin™. Its non-sag formula has excellent filling properties, while eliminating the need for finishing putty. <b>Rage® Ultra</b> is part of the Metalworks® system.</p>                                                                                                                                                                                                                                                                                                                                                                                        |
| <b>STORAGE:</b>               |  <p>Store in accordance with local regulations. Observe label precautions. Do not store above the following temperature: 25°C (77°F). Store in a cool, well-ventilated area away from incompatible materials and ignition sources. Keep away from: oxidizing agents, strong alkalis, strong acids. No smoking. Prevent unauthorized access. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not empty into drains. Never return mixed product back into container.</p>                                                                                            |
| <b>PREPARATION:</b>           |  <p>Clean surface. Remove all dirt, oil grease and wax.<br/>Use p80—p180grit abrasives to remove and sand paint.<br/>Thoroughly clean surface using a suitable surface cleaner such as a solvent or water based panel preparation solution. Surface must be completely dry before application.</p>                                                                                                                                                                                                                                                                                                                    |
| <b>MIXING:</b>                |  <p><i>Use with Cream Hardener Only!</i><br/>Place desired amount of putty on a clean, non-fibrous/non-porous mixing board</p> <p>Add hardener in a ratio of 100 parts EVERCOAT RAGE ULTRA to 2 parts EVERCOAT CREAM HARDENER by weight.<br/>EXAMPLE:<br/>For a 50mm diameter puddle of filler add a bead of cream hardener from the centre to the edge of the puddle.<br/>For a 100mm diameter puddle add a bead of hardener from edge to edge across the centre of the puddle.<br/>Puddles larger than 100mm in diameter will require additional hardener. Mix thoroughly until a uniform colour is achieved.</p> |
| <b>APPLICATION:</b>           |  <p>Spread a thin layer of mixed materials over surface using firm pressure to ensure best adhesion. Apply additional layers building area slightly higher than the surface to allow for sanding.</p>                                                                                                                                                                                                                                                                                                                                                                                                               |
| <b>FINISHING:</b>             |  <p>Sand and shape the body filler with P80 – P180 grit abrasive. Avoid coarse sand scratches outside of the filler area during the initial cut. Finish sand body filler with P180-grit. For best results, apply a skim coat of EVERCOAT EASY SAND™ putty over the repair. This will provide a smoother finish and reduce the number of coats of primer required for a quality finish.</p>                                                                                                                                                                                                                          |

# TECHNICAL DATA SHEET

Rage Ultra

10134

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|----------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------|
| <b>TECHNICAL SPECIFICATIONS:</b> | Colour                                                                                                                                                                             | Off-white                                                      |
|                                  | Physical State                                                                                                                                                                     | Paste                                                          |
|                                  | Pot Life                                                                                                                                                                           | 3 – 5 minutes                                                  |
|                                  | Sand Time                                                                                                                                                                          | 15 – 20 minutes                                                |
|                                  | Viscosity                                                                                                                                                                          | 84,000 to 96,000 cps                                           |
|                                  | Corrosion Resistance                                                                                                                                                               | 500 hours Harsaw salt Spray Cabinet                            |
|                                  | Water Resistance                                                                                                                                                                   | No Blistering, wrinkling or softening after 24 hours immersion |
|                                  | Maximum Allowable Heat (coated)                                                                                                                                                    | 126.6°C (260°F) Surface Temperature                            |
|                                  | Max. Recommended Thickness (sanded)                                                                                                                                                | 6.3mm                                                          |
|                                  | Contents and Caution                                                                                                                                                               | SDS Available on request                                       |
|                                  | VOC                                                                                                                                                                                | Refer to Section 9 of the Safety Data Sheet                    |
|                                  | <b>Properties are typical values and should not be considered as sales specifications. Physical testing performed at approximately 25°C (77°F)/ 75% RH unless otherwise noted.</b> |                                                                |
| <b>SAFETY &amp; HANDLING:</b>    | Read all directions and warnings prior to using Evercoat products. Safety Data Sheets can be found online at <a href="http://evercoat.com">evercoat.com</a> .                      |                                                                |

## Batch Identification

Evercoat products are identified with their original batch code and date of manufacturing that includes: the year, the month and the specific production batch. The batch code is located on the bottom part of the product label or underneath the bottom of the container.

Example 1: **103622**

Example 2: **411437**

Year – Month – batch

**1      03      622**  
2011   March   Batch

Year – Month – batch

**4      11      437**  
2014   November   Batch