



GenRock 2K

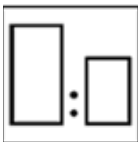
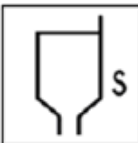
Description:

GenRock 2K is a High Opacity Two Component Acrylic Urethane Topcoat designed for Single Stage Repair. It meets and exceeds customers' expectations with its high opacity, quick-dry, and its ultimate and durable gloss.

GenRock 2K is a direct toner system. It performs a great resistance to UV and chemicals.

Substrate and preparation:

- Fine sand old finish coating and 2K surfacer with P400 followed by P500 dry abrasives.

2K GenRock- Application Standard - HS		2K GenRock- Application Standard - VOC								
	Mix 2:1 with any of the following hardeners:	Mix 100:66 with any of the following hardeners:								
	<table><tr><td>100%</td><td>50%</td></tr><tr><td>GenRock 2K</td><td>H760 Special H750 Extra slow H700 Slow H600 Normal H500 Fast</td></tr></table> Potlife: 5h at 20°C 0-10% General Thinner	100%	50%	GenRock 2K	H760 Special H750 Extra slow H700 Slow H600 Normal H500 Fast	<table><tr><td>100%</td><td>66%</td></tr><tr><td>GenRock 2K</td><td>H920 Slow H820 Fast</td></tr></table> Potlife: 5h at 20°C <i>* VOC compliance applies to certain colors (check Gen-mix)</i> <i>* It is up to the user to comply with VOC regulations according to his market legislations.</i>		100%	66%	GenRock 2K
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GenRock 2K	H760 Special H750 Extra slow H700 Slow H600 Normal H500 Fast									
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GenRock 2K	H920 Slow H820 Fast									
	16-18s / DIN 4 mm / 20°C	>27s/DIN 4 mm/20 °C								
	1 medium + 1 full 3-5 minutes between coats 2 coats 50 – 60 micron	1 light+ 1 full								
	HVLP 1.3 – 1.5 mm Two coats 2.0 - 2.5 bar air pressure									



GenRock 2K



Flash off 10 minutes before increasing temperature
Bake 30 min at 60 °C panel temperature



Short- Medium Wave 8--12 minutes
The panel should be maintained at greater than 80cm from IR unit.



Wear suitable protection

**Flash
Point:**

25°C (77°F)

**Solids
Content:**

46.6% – 65.9% by weight

Coverage:

8 - 9 m²/l at 50 micron dry film thickness (theoretical)

**Specific
Gravity:**

0.94 – 1.325 kg/cm³

**VOC
(2004/42/EC):**

Varies depending on color and dilution.

SDS:

Refer to the safety data sheet

Product Data Sheet