



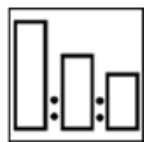
5000M - 2K Clear Satin Gloss

Description:

2K satin clear especially suitable for low gloss bumpers. 5000M provides a uniform satin result with a smooth and silky feel and appearance which exceed the stringent demands of the refinish industry.

Suitable Substrates:

- GenRock basecoat
- Gen₂O basecoat

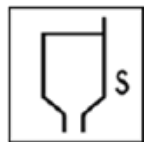


Mix 2:1 with any of the following hardeners:

- H760 Special
- H750 Extra Slow
- H700 Slow
- H600 Normal
- H500 Fast

Potlife: 3h to 5h at 20°C

15-20% General Thinner



16-18s / DIN 4 mm / 20 °C



Compliant 1.3 – 1.5 mm (2 spray passes)
2.0 - 2.5 bar inlet pressure



HVLP 1.3 – 1.5 mm (2 spray passes)
0.7 bar atomization pressure



2 Regular Coats
50 – 60 micron

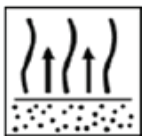


Wait 15 min before increasing temperature
Air dry 45 min at 60 °C panel temperature

Product Data Sheet



5000M - 2K Clear Satin Gloss



15-20 min
Flash-off between coats and final flash-off



Short Wave 8 min
The object should be maintained at greater than 60 cm from source.



Wear suitable protection

Flash Point:

32°C (89.6 °F)

Specific Grav-

0.98 kg/cm³

Solid Content:

54.7 % by weight – ready to spray
47.5 % by volume

Coverage:

6 - 7 m²/l at 50 micron dry film thickness (theoretical)

Gloss level:

66 ± 5% at 60°C

**VOC
(2004/42/EC):**

2004/42/IIB (e) (840)530. The EU limit value for this product (product category IIB.e) in ready to use form is max 840g/ltr. The VOC content of this product in ready for use form is max. 580 g/l.

SDS:

See the safety data sheet

Product Data Sheet