



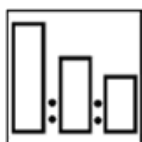
6000M - 2K Clear Matt

Description:

2K matt clear for silky-matt vehicle finishes. 6000M provides a uniform matt result with a smooth and silky feel and appearance which exceed the stringent demands of the refinish industry.

Suitable Substrates:

- Genrock basecoat
- Gen₂O basecoat

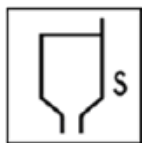


Mix 2:1 with any of the following hardeners:

- H760 Special
- H750 Extra slow
- H700 Slow
- H600 Normal
- H500 Fast

Potlife: 3h to 5h at 20°C

15-20% General Thinner



16-18s / DIN 4 mm / 20 °C



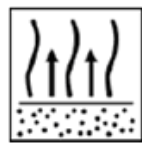
Compliant 1.3 – 1.5 mm (2 spray passes)
2.0-2.5 bar inlet pressure



HVLP 1.3 – 1.5 mm (2 spray passes)
0.7 bar atomization pressure



2 coats 50 – 60 micron



15-20 min

Flash-off between coats and final flash-off

Product Data Sheet



6000M - 2K Clear Matt



Wait 15 min before increasing temperature
Bake 45 min at 60°C panel temperature



Short Wave 8 min
The object should be maintained at greater than 60cm from source



Wear suitable protection

VOC:

2004/42/IIB (e) (840)550. The EU limit value for this product (product category IIB.e) in ready to use form is max 840g/ltr. The VOC content of this product in ready for use form is max. 550 g/l.

Flash Point:

23°C (73.4°F)

Specific Gravity:

1.01 kg/cm³

Solids Content:

48% by weight pre-dilution

Coverage:

6-7 m²/l at 50 micron dry film thickness (theoretical)

Gloss level:

23 % ± 5 at 60° angle

SDS:

See the safety data sheet

Product Data Sheet